

275 Gym Finish

A high-quality, solvent-based, urethane finish formulated to meet the strict VOC (Volatile Organic Compounds) requirements which have been established in many parts of the country. Its advanced formulation dries to a smooth, durable finish that resists rubber burns and heel marks.

- 56% solids.
- Exceptional gloss.
- Ultra durable.

Technical Specifications

Appearance	Clear
Dilution Rate	RTU
Color	Amber
Scent	Solvent
Non Volatile Matter	55.00 - 57.00%



Safety

See material safety data sheet and product for safety information, handling and proper use.

HMIS (Concentrate/RTU)

Flammability = 3 Health = 2* Reactivity = 0

Availability

HIL0025907 1 - 5 Gallon Pail

Directions

Proper floor preparation and following label directions are critical for successful results.

Scrub and re-coat old floors: Scrub with 2 oz/gal solution of Hillyard Super Shine-All® or Hillyard Pre-Game® using #120 grit screen discs (250 sq ft/side of disc) under a single brush floor machine. Pick up the solution with a wet vacuum and damp mop rinse until clean with clean water. Work small areas; do not flood the floor. Allow the floor to dry overnight. Tack the floor with terry cloth towels dampened with Pre-Game or Hillyard Tack-It®. Allow the floor to dry one hour and tack floor a final time using Hillyard Cleaning Cloth CHI415 to remove fine dust particles before applying finish.

Screen and re-coat old floors: Clean floor with Super Shine-All solution; make sure floor is free of soil, polishes, waxes, or oily residues. Abrade the floor using 120 grit screen discs (250 sq ft/side of disc). Thoroughly vacuum and tack with Pre-Game or Tack-It. Tack floor a final time using Hillyard Cleaning Cloth CHI415 to remove fine dust particles before applying finish. Use dust containment precautions and dust masks when dry abrading floor.

Preparation - New or freshly sanded wood: After the floor has been sealed and game lines painted, abrade the floor with maroon pads (250 sq ft/side of pad). Tack the floor with Pre-Game or Tack-It. Allow floor to dry one hour. Refer to the *Hillyard First in Wood Gym Floor Care Manual* for complete details on care.

Application: Before applying 275 Gym Finish, tack the floor a final time with Cleaning Cloth CHI415. Apply finish at a coverage rate of 500-600 sq ft/gal with a lambswool applicator, or Hillyard weighted T-Bar. Avoid leaving puddles of finish on floor. If a second coat is to be applied, allow the finish to dry 48 hours, abrade entire floor with maroon pads, and tack floor with Pre-Game or Tack-It. If finish dries longer than 48 hours, abrade entire floor with screen discs (150-100 grit, depending on how long the finish has dried). Apply the final coat. **NOTE: Turn on the exhaust system four hours after each application of 275 Gym Finish. If after abrading, the floor sits for longer than 24 hours before being coated, re-abrade and tack before applying additional seal or finish coats to prevent peeling from occurring.**

Paint: Prior to re-coating, use Hillyard approved paint following label directions to touch up game lines. Worn areas should be patched in with 275 Gym Finish prior to re-coating the entire floor.

Maintenance: Dust mop daily with Hillyard Super Hil-Tone®, Hil-Mist®, or EP Dust Mop Treatment. Clean badly soiled floors with Super Shine-All. Refer to the *Hillyard First in Wood Gym Floor Care Manual* for complete details on care.

NOTE: Best results are obtained with adequate ventilation and floor temperatures above 70°F (21°C) and below 95°F (35°C). Avoid direct drafts on floor while finishing. **If seal, paints, or finish dry longer than 24 hours after abrasion during the coating process, re-abrade entire floor to ensure proper adhesion of coatings. On newer floors be cautious not to flood expansion joints with excess seal and finish.** Do not store partially full containers of material for long periods of time. Do not pour unused material back into container. Empty containers may retain hazardous residue and explosive vapors. Keep away from heat, sparks, and flames. Do not cut, puncture, or weld on or near this container. Follow label warnings until container is thoroughly cleaned or destroyed.

NOTE: For wood substrates only.